

# Work Order ID 81132

**\*81132\***

Page 1

Item ID: D350-589-011

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Side Door Latch Modification

Start Date: 3/09/12 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 3/12/12 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

INN-D350-589

E

100

0.00

**\*100\***

DOCUMENT CONTROL 

DC

Memo

0.00

Document Control

Photocopy blue file and type label as per PPP D350-589-011 CHG002

*Scab 3/13*

*Handwritten signature 12-3-9*

105

Pick Kit

0.00

**\*105\***

Packaging

Memo

0.00

Packaging

*12/3/13*

110

QC4- 100% Inspect kits for completeness

0.00

**\*110\***

QC

Memo

0.00

Quality Control

*Scab 3/13*

*Handwritten signature*

**Work Order ID 81132**

March-09-12 8:43:21 AM

**\*81132\***

Page 2

Item ID: D350-589-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Side Door Latch Modification

Start Date: 3/09/12 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 3/12/12 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

120

0.00

**\*120\***

Packaging

122

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per QSI 014

6/3/13 54 (6)

130

0.00

**\*130\***

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

12/3/14 28

012-0314

# Picklist Print

March-09-12 8:43:20 AM

Page 1

Work Order ID: 81132

Parent Item: D350-589-011

Parent Item Name: Side Door Latch Modification

Start Date: 3/09/12

Required Date: 3/12/12

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP F02.08.29Removed D2587 PlugKJ  
ALL AT CHANGE 002

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S <sub>46</sub> AN960JD10 Washer	NAS1149D0363J	Purchased	No			105	Each	0.0000	3	18	11/15/13		
S <sub>46</sub> D2237 Striker Plate		Manufactured	No			105	Each	32.0000	3	18			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST006		32							
				66139		1							
				77046		29							
				77872		2							
S <sub>46</sub> D2583 Latch Bracket		Manufactured	No			105	Each	27.0000	3	18			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST011		27							
				78402		27							
S <sub>46</sub> D2585 Mounting Channel		Manufactured	No			105	Each	78.0000	3	18			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST011		78							
				73297		2							
				77696		17							
				78805		59							
S <sub>46</sub> D2586 Door Latch		Manufactured	No			105	Each	119.0000	3	18			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST203A		119							
				77697		69							
				78833		50							

12/3/13

# Picklist Print

March-09-12 8:43:20 AM

Page 2

Work Order ID: 81132

Parent Item: D350-589-011

Parent Item Name: Side Door Latch Modification

Start Date: 3/09/12

Required Date: 3/12/12

Start Qty: 6.00

Required Qty: 6.00

D2587 Manufactured No

105 Each 53.0000 1 6

Door Slug, 350 Hinge

## Location

## Loc Qty

## Loc Code

ST011

53

74522

1

78893

52

D2589 Manufactured No

105 Each 22.0000 1 6

Keys, Key Chain, 350 Hinge

## Location

## Loc Qty

## Loc Code

ST011

22

58194

22

MS20470AD4-5 Purchased No

105 Each 2,977.0000 6 36

Rivet, Universal Head

## Location

## Loc Qty

## Loc Code

ST319

2977

118405

1324

120142

1653

MS21042L3 Purchased No

105 Each 3,280.0000 3 18

Nut

## Location

## Loc Qty

## Loc Code

ST300

3280

117441

16

117885

32

118451

5

118927

3

119017

3044

119075

180

MS27039-1-15 Purchased No

105 Each 79.0000 3 18

Screw

## Location

## Loc Qty

## Loc Code

ST291

79

118093

12

118574

2

119736

65

March-09-12 8:43:20 AM

Shop Packet Print

Page 2

REFERENCE ONLY

## 52.4 PARTS LIST

589 -011	589 -041	589 -042	589 -043	Part Number	Description
X				D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
	X			D350-589-041	SIDE DOOR ASSEMBLY, LH AS 350
		X		D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			X	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
3	3	3	3	D2237	Striker Plate
	1	1	1	D2464-1700	Seal
3				D2583	Latch Bracket
3	3	3	3	D2585	Latch Clamp
3	3	3	3	D2586	Latch
1				D2587	Plug
1	1	1	1	D2589	Keys, Key Chain
	3	3	3	D2621	Latch Plate
	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Prop Assembly
	1*	1*	1*	D3015-3	Locknut
	1*	1*	1*	D3081-1	Prop Hinge
	1*	1*	1*	D3082-1	Clip
	1*	1*	1*	D3084-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
	3*	3*	3*	AN960JD10	Washer
	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD416	Washer
	1*	1*	1*	AN960JD516L	Washer
	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
	6	6	6	AN3-4A	Bolt
3	3	3	3	AN960JD10	Washer
3	9	9	9	MS21042L3	Nut (or MS21042-3)
6	6	6	6	MS20470AD4-5	Rivet
3	3	3	3	MS27039-1-15	Screw

\* Reference only. Included in D3085-041 Prop Assembly listed above.

\*\* Reference only. Included in D2991-1/-2/-3 Doors listed above.

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